

premium architectural masonry units

Shapes & Sizes Coding System Trendstone® Trendstone Plus®

Shapes and Sizes Coding System

All units are nominal 8" and 16" lengths unless modified by symbols as noted below. In some instances, only the first two (2) symbols will be used. Other symbols are added as required.

The coding system is based on a series of symbols that define the size, general type and variance from standard length and return.

1. The 1st part is the number denoting the **nominal thickness:**

1", 2", 4", 6", 8", 10" and 12"

2. The 2nd part is the letter or combination of letters denoting the general **type of unit.**

F = 1 Face Ground

FF = 2 Faces Ground

E = End Ground

EE = 2 Ends Ground

V = Vertical Score

H = Horizontal Score

BN = Bull Nose

T = Top Ground

B = Bottom Ground

C = Chamfer Ground

U = Bond Beam (specify open

or solid bottom)

3. The **3rd part** is a number denoting **length of the unit** varying from the standard 16" length.

Example: 4FF8 is a 4" thick, 8" long with 2 ground faces.

4. The **4th part** is a letter denoting the hand of the appropriate return unit.

R = Right Hand L = Left Hand

 SPECIAL NOTE: For unit heights varying from the nominal 8", the numeral denoting height immediately follows the numeral denoting thickness.

Example: 64FEBN is a nominal 6" thick, 4" high face ground, end ground, bullnose unit.

6. DA# denotes the **scoring pattern**. (See Page TS 17)



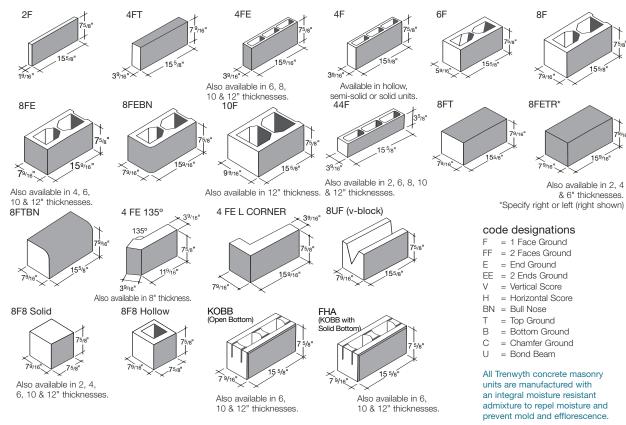
Shapes & Sizes

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Note: Not all sizes are shown in this brochure. Please consult your nearest manufacturing facility.

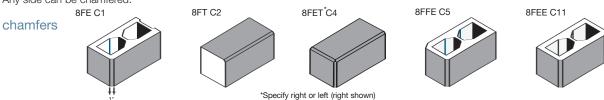
Metric shapes and sizes are available.



Open Ended Bond Beams (Available from the Phoenix, AZ facility only.)



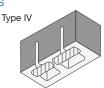
Chamfered corners minimize chipping and eliminate sharp corners. Not all chamfer designations are shown. Any side can be chamfered.



Trendstone®/Acousta-Wal® units

Control noise pollution in your project with Trendstone®/ Acousta-Wal® units.

For more information refer to the Acousta-Wal® section.





Scoring Patterns Trendstone® Trendstone Plus®

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- Score Dimensions. The width of the score is 3/8".
- Tuckpoint and scored joints. All scored joints must be tuckpointed to prevent moisture penetration and to match the real joints between the blocks. This gives a more realistic, pleasing appearance to the finished wall.
- Special scoring. Written dimensions and a sketch are required in order to produce special scoring. Limitations: No more than five (5) vertical scores or two (2) horizontal scores is acceptable on the face of a block. DO NOT USE RAKE JOINTS.

